

Technical Data Sheet



RONFALIN® ABS 1205 BS70

Acrylonitrile Butadiene Styrene
Engineering Plastics

Product Description

A compound based on ABS resin highly filled with Barium Sulfate. (Former name: POLYMAN FABS 70 BS)

General

Filler / Reinforcement	• Barium Sulfate, 70% Filler by Weight
Processing Method	• Injection Molding

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density	2.20 g/cm ³	2.20 g/cm ³	ISO 1183/A
Melt Volume-Flow Rate (MVR) (220°C/10.0 kg)	26 cm ³ /10min	26 cm ³ /10min	ISO 1133
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	754000 psi	5200 MPa	ISO 527-2/1A/1
Tensile Stress (Yield)	3190 psi	22.0 MPa	ISO 527-2/1A/50
Tensile Strain			
Yield	0.70 %	0.70 %	ISO 527-2/1A/50
Break	0.70 %	0.70 %	ISO 527-2/1A/5
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-22°F (-30°C)	0.57 ft·lb/in ²	1.2 kJ/m ²	
73°F (23°C)	0.62 ft·lb/in ²	1.3 kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-22°F (-30°C)	3.3 ft·lb/in ²	7.0 kJ/m ²	
73°F (23°C)	3.8 ft·lb/in ²	8.0 kJ/m ²	
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Ball Indentation Hardness (H 358/30)	19900 psi	137 MPa	ISO 2039-1
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Heat Deflection Temperature			
66 psi (0.45 MPa), Unannealed	187 °F	86.0 °C	ISO 75-2/Bf
264 psi (1.8 MPa), Unannealed	163 °F	73.0 °C	ISO 75-2/Af
Vicat Softening Temperature			
--	221 °F	105 °C	ISO 306/A50
--	201 °F	94.0 °C	ISO 306/B50
Electrical	Nominal Value (English)	Nominal Value (SI)	Test Method
Surface Resistivity	> 1.0E+15 ohms	> 1.0E+15 ohms	IEC 60093
Volume Resistivity	> 1.0E+13 ohms·cm	> 1.0E+13 ohms·cm	IEC 60093
Comparative Tracking Index	600 V	600 V	IEC 60112
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Burning Rate			
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	ISO 3795
0.0787 in (2.00 mm)	< 3.9 in/min	< 100 mm/min	FMVSS 302
Flammability Classification			IEC 60695-11-10, -20
0.06 in (1.5 mm)	HB	HB	
0.12 in (3.0 mm)	HB	HB	

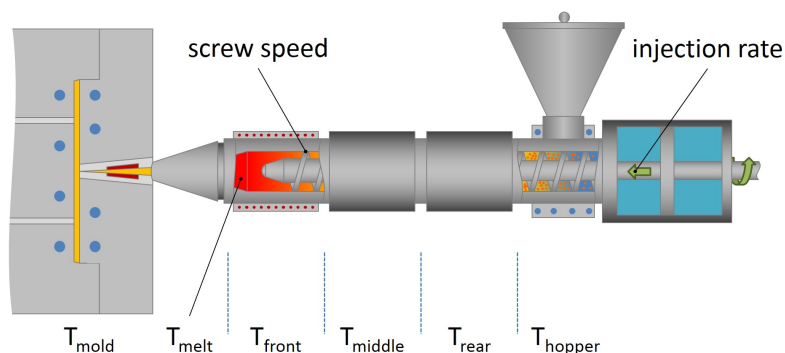
Additional Information

- 1.) Not for use in food contact applications
- 2.) Not for use in medical or pharmaceutical applications

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Processing (Melt) Temp	446 to 500 °F	230 to 260 °C
Mold Temperature	104 to 176 °F	40 to 80 °C

Notes

These are typical property values not to be construed as specification limits.